

# Efficient and economical

# 1 Fan unit

The fan unit consists of an AC or EC axial fan with sickle-profile blades per ErP Directive 2015. The axial fan is mounted on the rear wall of the housing and protected by a fine-mesh contact grille.

# 2 Heat exchangers

The heat exchangers are manufactured using corrosion-resistant copper piping with pressed-on, continuous, high performance aluminum fins (CuAl). The manifold is made from steel piping.

### Alternative:

Galvanized or stainless steel

Available with 2, 3, or 4-row heating coils, depending on heating requirements.



### **Power heaters**

WD-A space heaters are particularly well-suited for efficient heating and ventilation of large rooms and spaces with high ceilings. These units can be mounted on the wall or ceiling.

# Operation and operating modes

WD-A units are heated with site-supplied warm water (PWW), hot water (PHW), thermal oil, or steam (custom design) and are available with two to four-row heat exchangers.

Depending on how the unit is equipped, it can switch between mixed air, fresh air and recirculating air operation manually or via a control unit.

# The drive for quality

A compact, extremely quiet and low-maintenance sickle-blade fan ensures reliable, long-lasting operation. The special shape of the steel fan blades ensures an extremely low noise level. The drive is incorporated into the fan wheel and is available in 5 different motor versions. Depending on the version, the motors feature 2-stage, 5-stage, or stepless control.

The fan fatigue life is over 100,000 hours of operation!

# Air discharge

WD-A air heaters are available with manually adjustable directional louvers or with automatically adjustable energy saving louvers.

When equipped with a discharge cone or energy saving louvers, WD-A air heaters can be used in rooms with ceiling heights above 5 m. For entryway air curtain applications, the unit is equipped with a discharge nozzle.

# WD-U recirculating air unit

WD-U (recirculating air units) are also available with 5 different motor versions, but are designed purely for air recirculation. They do not contain heat exchangers.











# **3** Housing

The housing is manufactured from high-grade galvanized steel plate and is optionally available in a RAL colored finish.

# MD-A

# 4 Electrical connection

The terminal box for the motor wiring is located in an easily accessible location on the outside of the unit housing.

# 5 Discharge louver

Discharge louver with adjustable directional air guides.

# **Temperature distribution**

Even air distribution also means even temperature distribution in the room.

An even room temperature not only increases the comfort factor, but is also frequently critical in production scenarios, e.g. in order to maintain tolerance values.

Our WD-A air heaters satisfy these requirements perfectly: not only with their high performance fans and broad selection of discharge options, but also via control fine-tuning as needed.

With our proven WD-A units, both the perceptible temperature fluctuations and airflow rates in the living area are extremely low.

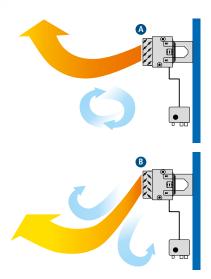
This almost completely eliminates the possibility of swirling dust and bacteria.

# **Automatic louver adjustment**

Energy saving louvers driven by the 678 control unit prevent the air stream from drifting (a) in cases where there is a high temperature differential between the primary air (from the WD-A) and the secondary air (indoor air). In the choke position (a), an "aggregate air stream" is created by mixing indoor air with the warm air as it flows out. This serves to increase the temperature evenly throughout the room and saves energy.

The control unit determines the difference between the required and the actual room temperature, and then activates the servomotor for the choke louver.

Optionally, the louver can also be controlled using an expansion cylinder or an open/close button.



# Go ahead and take a closer look!



# Technical specifications at a glance

- ▶ airflow rate up to 8950 m³/h
- ▶ heat exchangers with up to 4 rows
- heating capacity (air intake = 15 °C; PWW 90 / 70 °C) up to 103.7 kW
- motor rating up to 750 W
- power consumption up to 1.5 A
- available as ceiling mounted and wall mounted air heaters
- complete line of accessories
- multiple control options
- ▶ 5 motor versions available
- optional finish







320	330	340	420	430	440
321	331			431	441
		1000 /	700 rpm		
323	333	343	423	433	443
		1000	O rpm		
	335 670 rpm			435	
900 600	900 600	900 600	900 650	900 650	900 650
5250 3275	4810 2880	4390 2725	8950 6540	8280 5910	7720 5580
2-row	3-row	4-row	2-row	3-row	4-row
43.3 34.1	56.8 41.9	64.8 47.3	68.1 58.5	89.2 74.4	103.7 85.4
350 250	350 250	350 250	750 470	750 470	750 470
0.8 0.46	0.8 0.46	0.8 0.46	1.5 0.83	1.5 0.83	1.5 0.83
42.0 kg	45.5 kg	49.0 kg	54.0 kg	59.0 kg	64.0 kg
	730 mm			860 mm	
	345 mm			365 mm	
	32E  321  322  323  325  900 600  5250 3275  2-row  43.3 34.1  350 250  0.8 0.46	321 331  322 332  323 333  325 335 670 rpm  900 600 900 600 5250 3275 4810 2880  2-row 3-row  43.3 34.1 56.8 41.9 350 250 350 250 0.8 0.46 0.8 0.46 42.0 kg 45.5 kg 730 mm	32E 33E 34E 0 - 10 V,  321 331 341 1000 /  322 332 342 1000 /  323 333 343 1000  325 335 345 670 rpm  900 600 900 600 900 600  5250 3275 4810 2880 4390 2725  2-row 3-row 4-row  43.3 34.1 56.8 41.9 64.8 47.3  350 250 350 250 350 250  0.8 0.46 0.8 0.46 0.8 0.46  42.0 kg 45.5 kg 49.0 kg  730 mm	32E 33E 34E 42E 0 - 10 V, adjustable  321 331 341 421 1000 / 700 rpm  322 332 342 422 1000 / 700 rpm  323 333 343 423 1000 rpm  325 335 345 425 670 rpm  900 600 900 600 900 600 900 650 5250 3275 4810 2880 4390 2725 8950 6540  2-rw 3-rw 4-rw 2-row 43.3 34.1 56.8 41.9 64.8 47.3 68.1 58.5 350 250 350 250 750 470 0.8 0.46 0.8 0.46 0.8 0.46 1.5 0.83 42.0 kg 45.5 kg 49.0 kg 54.0 kg	32E 33E 34E 42E 43E 0 - 10 V, adjustable  321 331 341 421 1000 / 700 rpm  322 332 342 422 432 1000 / 700 rpm  323 333 343 423 433 1000 rpm  325 335 345 425 435 900 600 900 600 900 600 900 650 900 650 5250 3275 4810 2880 4390 2725 8950 6540 8280 5910 2-row 3-row 4-row 2-row 3-row 43.3 34.1 56.8 41.9 64.8 47.3 68.1 58.5 89.2 74.4 350 250 350 250 350 250 750 470 750 470 0.8 0.46 0.8 0.46 0.8 0.46 1.5 0.83 1.5 0.83 42.0 kg 45.5 kg 49.0 kg 54.0 kg 59.0 kg

# Ceiling mounted air heaters



# Discharge louver 500 (standard)

Discharge version: ceiling, 2-sided 360° manually adjustable louvers



# Discharge louver 500 (standard)

With substructure discharge louver 503

Discharge version: ceiling, 4-sided 2-sided, 90° offset Louvers manually adjustable inward



## **Discharge louver 502** (ceiling mount only)

Discharge version: ceiling, 4-sided Louvers manually adjustable outward



## **Energy saving louver 506**

Discharge version: ceiling, 2-sided With directional (LJ) and choke louver (DJ)

LJ adjustable manually or via servomotor; DJ adjustable manually, by servomotor or by non-electrical expansion cylinder

# Wall mounted air heaters



# Discharge louver 500 (standard)

Discharge version: wall, 1-sided 360° manually adjustable louvers



# **Discharge louver 500 (standard)**

With substructure discharge louver 503

2-sided, 90° offset Discharge version: wall, 4-sided Louvers manually adjustable inward



# **Induction louver 504**

Discharge version: wall, 1-sided Louvers manually adjustable outward



## **Energy saving louver 505**

with directional (LJ) and choke louver (DJ) discharge version: wall, 1-sided

LJ adjustable manually or via servomotor; DJ adjustable manually, by servomotor or by non-electrical expansion cylinder

# Accessories: ample and reliable



# An ample range of accessories is available to extend the application range of WD-A units and optimize their performance.

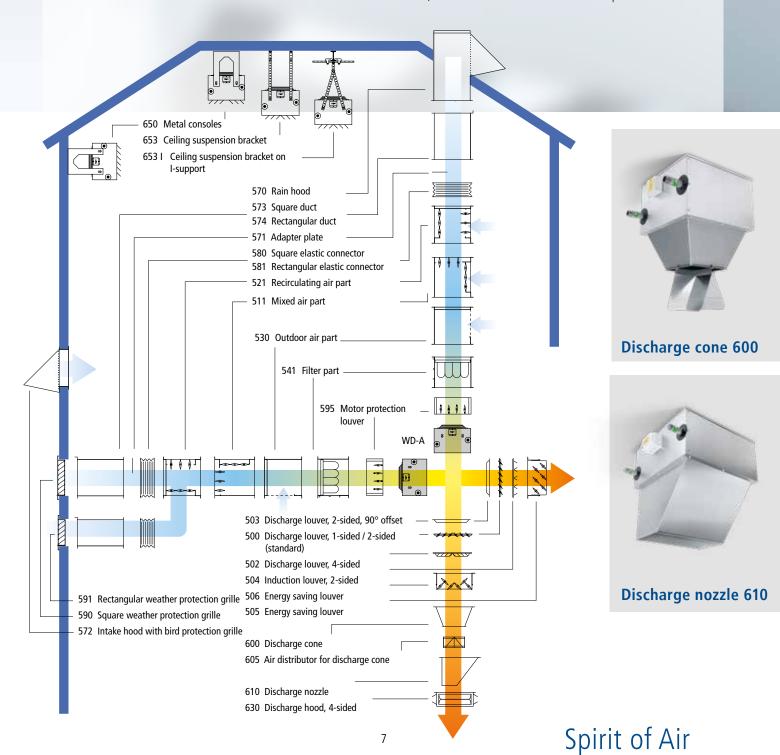
## **Accessories**

Our line of accessories includes wall and ceiling brackets, air ducts, elastic fasteners, filter parts, intake and discharge hoods, and electrical accessories (control devices, thermostats, servomotors, etc.).

### **Control unit**

Up to 19 WD-A air heaters or WD-U recirculating air units can be operated with a single control device. Depending on the version, the motors feature 2-stage, 5-stage or stepless control, allowing them to cover a wide range of applications.

The temperature can be controlled based on the room temperature, the time, or a combination of time and room temperature conditions.



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